



lubricating oil and dust particles swirled up in the shaft, which impairs reading of the coding.

### SUMMARY OF THE INVENTION

5       The present invention concerns equipment for ascertaining the absolute position of a elevator car movable along guide rails over a travel path in an elevator installation comprising: a code carrier adapted to extend along the travel path of the elevator car and having code marks of different permeability alternately in succession extending in the direction of travel of the elevator car; and a non-magnetic cover attached to the code  
10 carrier and externally covering the code marks. The non-magnetic cover is formed of a metallic material and the code carrier is adapted to be retained in location on at least one of the guide rails along which the elevator car moves. A receiving groove is formed in the at least one guide rail, the code carrier being inserted into the receiving groove and being externally covered by the non-magnetic cover.

15       It is the object of the present invention to provide position transmitting equipment for elevators, which is favorable with respect to maintenance and which ensures a permanently precise reading of the absolute coding.

      According to the present invention the attainment of this object is by equipment for ascertaining the position of the elevator car, which is distinguished particularly by the  
20 fact that the code carrier is fixedly connected with a non-magnetic cover, wherein the code marks are externally covered by means of the non-magnetic cover.

      The advantages achieved by the present invention are that the code carrier and thus the coding is protected against mechanical damage by parts moved in the shaft. The non-magnetic cover moreover acts as a mechanical reinforcement for the code carrier and  
25 thereby prevents, during mounting, misalignment of the coding by non-uniform stretching of the code carrier in the direction of reading.

      A further increase in the reliability and accuracy of the positional determination is to be achieved with a code carrier which is constructed as a magnetic strip carrying the code and a non-magnetizable cover, in the form of a metallic cover strip, fixedly  
30 connected therewith. Apart from high mechanical strength, a more favorable thermal balance between the code carrier and the guide rail is achieved with such a code carrier. This counteracts temperature-induced unequal thermal expansions, which occur over the

length of the code carrier, relative to the guide rail or evens out the occurring difference in expansion.

In a further development of the present invention it is provided that the code carrier together with the outwardly facing cover is inserted into a receiving groove of the  
5 guide rail. The receiving groove enables a simple and precise mounting of the code carrier, because this merely has to be inserted without additional aids into the constructionally provided receiving groove. The magnetic strip carrying the coding is protectively covered towards all sides. The code carrier inserted into the receiving groove is embedded in the guide rail and covered towards the outside by the cover and  
10 accordingly substantially adopts the temperature thereof. Temperature-induced differences in expansion between the code carrier and the guide rail accordingly do not occur.

Particularly in the case of a receiving groove, which is shaped to be complementary to the code carrier and in which the code carrier is inserted to be flush  
15 relative to the surface of the guide rail, the code carrier is prevented from being erroneously displaced or bent - whereby the coding would be misaligned or unreadable - by parts moved in the shaft or by, for example, an engineer during maintenance operations.

In an advantageous manner the receiving groove is formed at the end face at a  
20 guide flange of the car guide rail. The production of the receiving groove is simple and the code carrier is readily accessible to the code reading device for reading the code.

A contact and space-saving mode of construction of the elevator is possible in the case of an embodiment in which the receiving groove is formed laterally at a guide flange of the car guide rail. This arrangement in addition favors accurate reading of the code  
25 with the assistance of the code reading device.

Advantages with respect to a quick and accurate mounting of the code carrier and the production of the equipment according to the present invention are offered by an embodiment in which the cover is formed as a strip with substantially two mutually parallel surfaces and lateral boundaries, wherein at least the lateral boundaries laterally  
30 project beyond the code carrier and the groove flanks of the receiving groove are formed to be complementary to the lateral boundaries of the cover strip.

The code carrier is preferably fastened to the guide rail in magnetic self-adhering manner. This enables a simple and timesaving mounting. At the same time, the code carrier bears directly against the guide rail and favors thermal transmission between the two. The code carrier follows every movement of the guide rail without the bond  
5 loosening or the code carrier experiencing local buckling.

In forms of embodiment with the code carrier arranged laterally at the guide flange of the car guide rail, the receiving groove lies in a region of the guide flange which is dynamically highly loaded when the elevator car is travelling. In order to avoid stress concentrations stemming from the receiving groove in this region it is advantageous to  
10 treat the foot region of the guide flange by hot-rolling.

### DESCRIPTION OF THE DRAWINGS

The above, as well as other advantages of the present invention, will become readily apparent to those skilled in the art from the following detailed description of a  
15 preferred embodiment when considered in the light of the accompanying drawings in which:

Fig. 1 schematically shows an elevator with a first embodiment of the position transmitting equipment according to the present invention;

Fig. 2a shows a first embodiment of the magnetic strip according to the present  
20 invention and its application to the guide rail in an enlarged section taken along the section line II-II in Fig. 1;

Fig. 2b shows a second embodiment of the magnetic strip according to the present invention and its application laterally to the guide rail in an enlarged section as if taken along the section line II-II in Fig. 1;

25     • Fig. 3a shows a detail view of the end face of the guide flange in a circle IIIa shown in Fig. 2a;

Fig. 3b shows a detail view of the embodiment of Fig. 2b in a circle IIIb;

Fig. 3c shows a third embodiment of the magnetic strip according to the present invention and its application to the guide rail;

30     Fig. 4a shows a fourth embodiment of a receiving groove laterally at the guide rail according to the present invention;

Fig. 4b shows a fifth embodiment of the receiving groove laterally at the guide rail according to the present invention; and

Fig. 5 shows a detail view V of the receiving groove from Fig. 4b in a circle V.

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#### DESCRIPTION OF THE PREFERRED EMBODIMENT

Fig. 1 shows an elevator installation with a shaft 1 in which an elevator car 2 and a counterweight 3 are suspended on a common support cable 4. The support cable 4 is guided over a non-driven deflecting roller 5 and a driven drive pulley 6 and is driven by the latter. The drive pulley 6 transmits the drive forces of a drive motor, which is not  
10 illustrated here, for raising and lowering the elevator car 2 and the counterweight 3 on the support cable 4 driven by it. The elevator car 2 is vertically displaceable along a guide rail 7. A code strip 9 is mounted along the guide rail 7 parallel to a direction 8 of movement of the elevator car 2. The code strip 9 contains, in the direction 8 of movement of the elevator car 2, coded length or position details and coded data about  
15 stopping points or the like. The coded data are read off by a sensor head 10 and passed on to the evaluating unit 11.

The sensor head 10 is arranged at the elevator car 2 and moved together therewith along the code strip 9. For reading off the coding of the magnetic strip the sensor head 10 is equipped with correspondingly suitable sensors. Suitable for this purpose are, for  
20 example, Hall sensors, induction transmitters or - as in the illustrated embodiment - magnetoresistive sensors, so-called MR sensors, detecting the magnetic field direction. Of each of these types of sensors, there can be provided several individual sensors and/or one group of different sensors.

The coded information read off by the sensor head 10 is passed on to an  
25 evaluating unit 11. The evaluating unit 11 translates the coded information into a form comprehensible for an elevator control 12 before it is passed on, for example by way of a hanging cable 13 as shown, to the elevator control 12 for positioning the elevator car 2.

In a horizontal section, which is illustrated in Fig. 2a, of the guide rail 7 the code strip 9 consists of a magnetic strip 14 and a metallic cover strip 15. Suitable for this  
30 purpose is basically any material which offers mechanical protection for the magnetic strip 14 or the code marks. The magnetic strip 14 is centrally glued onto the metallic cover strip 15, wherein the cover strip 15 projects at both sides beyond the magnetic strip

14. The magnetic strip 14 is inserted into a receiving groove 16 at an end face 17 of a guide flange 18 of the guide rail 7 and is covered relative to the shaft 1 by the metallic cover strip 15.

The magnetic strip 14 consists of vulcanized nitrile rubber as binder, in which  
5 aligned barium ferrite is embedded. In general, the magnetic strip can be formed from a synthetic material or rubber material in which any magnetizable material can be embedded. The magnetizable material is magnetized either as a magnetic north pole or as a magnetic south pole in alternating sequence in the form of sections extending transversely to the length direction of the magnetic strip. The magnetized sections form  
10 magnetic fields appropriately oriented outwards and represent the code marks of the magnetic strip 14. According to the respective polarity of the code marks, thus two different values "0" and "1" can be represented as basic components of the coding.

The non-magnetized metallic cover strip 15 serves for protection of the magnetic strip 14 against mechanical damage by parts moved in the shaft 1, for example the sensor  
15 head 10, and for compensation for unequal thermal expansions, which occur over the strip length, of the magnetic strip 14 relative to the guide rail 7. As mechanical reinforcement of the magnetic strip 14 it prevents a non-uniform expansion of the magnetic strip 14 and thus misalignment of the coding during mounting. Due to its non-magnetic property the magnetic code marks of the magnetic strip 14 also remain readable  
20 through the cover strip 15 by the sensor head 10.

The receiving groove 16 is machined over the entire length of the end surface 17 of the guide flange 18 and has a cross-section - here rectangular - complementary to the shape of the magnetic strip 14. The code strip 9 is retained in fixed location in the receiving groove 16 in magnetic self-adhering manner with the aid of the magnetic  
25 coding of the magnetic strip 14. A fixed bonding, for example by means of a screw connection at the upper end of the guide path, serves as a positional security for the magnetic strip 14. In addition, glue points at uniform spacings over the length of the receiving groove 16 serve for fixing the magnetic strip (not illustrated). However, in the case of a sufficient magnetic self-adhesion of the magnetic strip, gluing is not absolutely  
30 necessary.

Fig. 2b shows an alternate embodiment of the equipment according to the present invention in which a code strip 19 is inserted, so as to be flush, in a receiving groove 23

formed laterally at a foot **20** of a guide flange **21** of a guide rail **22**. A sensor head **24** is moved together with the elevator car **2** in the vertical direction **8**. There is again arranged at a carrier **26** of the sensor head **24** a sensor **27** which reads off the coded information of the code strip **19**, which is then passed on to an evaluating unit **28**.

5        Fig. 3b illustrates a detail view IIb of the embodiment of Fig. 2b. The code strip **19** with substantially rectangular cross-section is inserted, together with a metallic non-magnetic cover strip **29**, to face outwardly and be flush in the complementary receiving groove **23** of the guide flange. A magnetic strip **30** is fixedly attached or adhered to the code strip **19** by the metallic non-magnetic cover strip **29**.

10        In Fig. 3c there is illustrated a third embodiment of the code carrier as a code strip **31** and its application to a guide rail **32**. The code strip **31** consists, as in the previously described embodiment, again of a magnetic strip **33** and a cover strip **34** fixedly attached or glued thereto. The magnetic strip **33** corresponds in construction and function to the magnetic strip **14** of the embodiment illustrated in Fig. 3a. The cover strip **34** has a  
15        trapezium-shaped cross-section and projects symmetrically at both sides beyond the magnetic strip **33**. Lateral boundaries **35**, **36** of the cover strip **34** are beveled towards the magnetic strip **33**.

      A groove depth **37** of a receiving groove **38** is greater than a thickness **39** of the code strip **34**. A width **40** of the receiving groove **38** is selected to be greater than a  
20        width **41** of the magnetic strip **33**, whilst a width **42** of the cover strip **34** is basically the clear width **40** of the receiving groove **38**. Side surfaces **43**, **44** of the receiving groove **38** and the lateral boundaries **35**, **36** of the cover strip **34** are formed to be complementary to one another. In the mounted state, the cover strip **34** is flush with the surface of the guide rail **32**. The position of the magnetic strip **33** is specifically predetermined by the  
25        fixedly connected cover strip **34**. The receiving groove **38** can be economically produced with large production tolerances, because merely the side surfaces **43**, **44** at the readily accessible upper edge of the receiving groove **38** have to be formed to be complementary with the lateral boundaries **35**, **36** of the cover strip **34**.

      In the case of embodiments with code carriers arranged laterally at the guide  
30        flange of the car guide rail, the receiving groove lies in a region of the guide flange which is dynamically highly loaded when the elevator car is moving. In order to avoid stress

concentrations, which stem from the receiving groove, in this region, the foot region of the guide flange can be pretreated by hot-rolling.

According to Fig. 4a, a bead **48** with stress-accommodating transitions **49** is formed in a foot region **45** of a guide flange **46** over a length of a guide rail **47**. A  
5 receiving groove **50** is then machined into the bead **48** by metal cutting.

An embodiment, which is alternative to the bead **48**, without weakening the foot region **45** proposes compensation for the receiving groove laterally by a rolled-on rib at least on one side.

Fig. 4b shows a receiving groove **51** with radiussed transitions of groove flanks  
10 **52, 53**, which is formed in a guide flange **54** by rolling. In a detail view V according to Fig. 5 it can be recognized that two mutually spaced-apart and parallel channels **55, 56** are formed over the length of the guide rail by rolling. A region **57** between the channels **55, 56** is processed by metal cutting, for example milled, and forms a planar support surface for a code strip (not illustrated).

15 In accordance with the provisions of the patent statutes, the present invention has been described in what is considered to represent its preferred embodiment. However, it should be noted that the invention can be practiced otherwise than as specifically illustrated and described without departing from its spirit or scope.